



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2279

Job Sheet 175748



Part No: D2279

Job Qty: 10 ea

Part Name: Step Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/10/18

Job Tracking No:

Due Date: 4/24/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV D IPP Rev: A New Issue 05-11-07 JLM IPP Rev:B Now on Waterjet 06-07-03 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	4/23/18	4/23/18	0.00	0.00	Start Up Waterjet		SA 18/04/24
100	Waterjet	10 pcs	4/23/18	4/23/18	0.00	0.53	Waterjet1		SA 18/04/24
120	QC	10 pcs	4/23/18	4/23/18	0.00	0.00	QC8		38
130	Brake NC	10 pcs	4/23/18	4/23/18	0.04	0.48	Brake NC 1		SA 18-08
140	QC	10 pcs	4/23/18	4/23/18	0.00	0.00	QC5		38
150	HandFinish	10 pcs	4/24/18	4/24/18	0.00	0.21	HandFinish1		SA 18-05-07
160	QC	10 pcs	4/24/18	4/24/18	0.00	0.00	QC7		04 MAY 07 2018
170	Packaging	10 pcs	4/24/18	4/24/18	0.00	0.00	Packaging3	GA 124	6-89
180	QC21-SA	10 Ea	4/24/18	4/24/18	0.00	0.00	QC21		9-89 MAY 09 2018

Part Op 100 - 1-Cut as per Dwg
Descriptions: 130 - Form As per Dwg D2279
170 - LOCATION : GA

DAS
21
9-89

MAY 09 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.040	2024-T3 .040 Sheet	1.4700 sf (.147 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3S.040	1	219	0



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Container No: S064804



Part: D2279

Job No: 175748

Serial No/Batch: S064804

Revision:

Inspector:

Date: 04/24/18

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Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Step Spacer	0.250Inches $\pm$ 0.005	0.255 0.245	0.250	
2	Step Spacer	2.214Inches $\pm$ 0.005	2.219 2.209	2.214 2.215	
3	Step Spacer	4.178Inches $\pm$ 0.005	4.183 4.173	4.180	
4	Step Spacer	4.428Inches $\pm$ 0.010	4.438 4.418	4.43	
5	Step Spacer	0.250Inches $\pm$ 0.005	0.255 0.245	0.250	
6	Step Spacer	1.313Inches $\pm$ 0.005	1.318 1.308	1.316	
7	Step Spacer	3.313Inches $\pm$ 0.005	3.318 3.308	3.317	
8	Step Spacer	4.625Inches $\pm$ 0.010	4.635 4.615	4.629	
9	Step Spacer	0.128Inches + 0.005 - 0.000	0.133 0.128	0.129	Diameter
10	Step Spacer	1.250Inches + 0.005 - 0.000	1.255 1.250	1.252	Diameter
11	Step Spacer	0.125Inches $\pm$ 0.010	0.135 0.115	0.125	Radius

Plex 4/10/18 2:01 PM Dart.Gagnon.Michelle